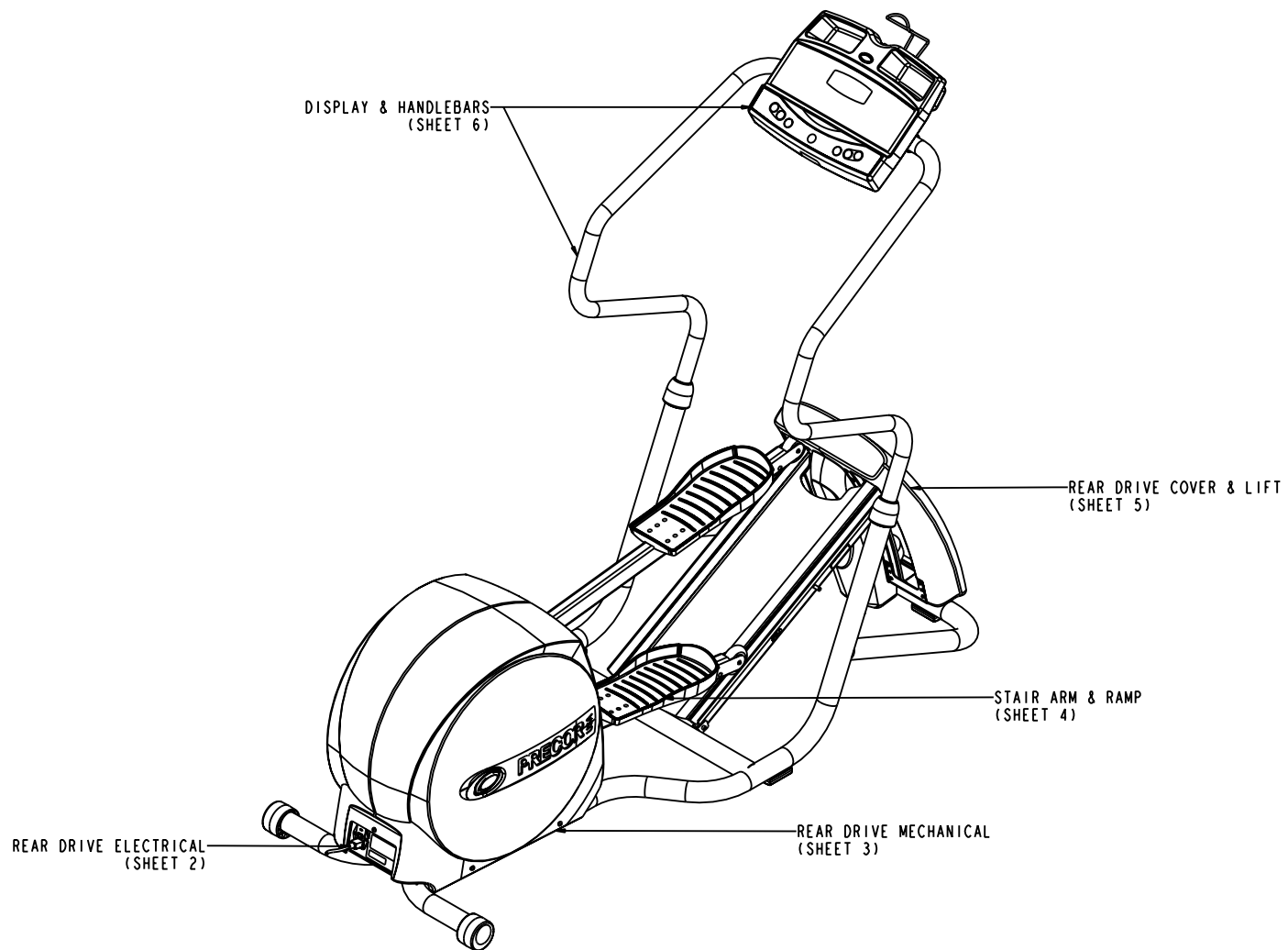
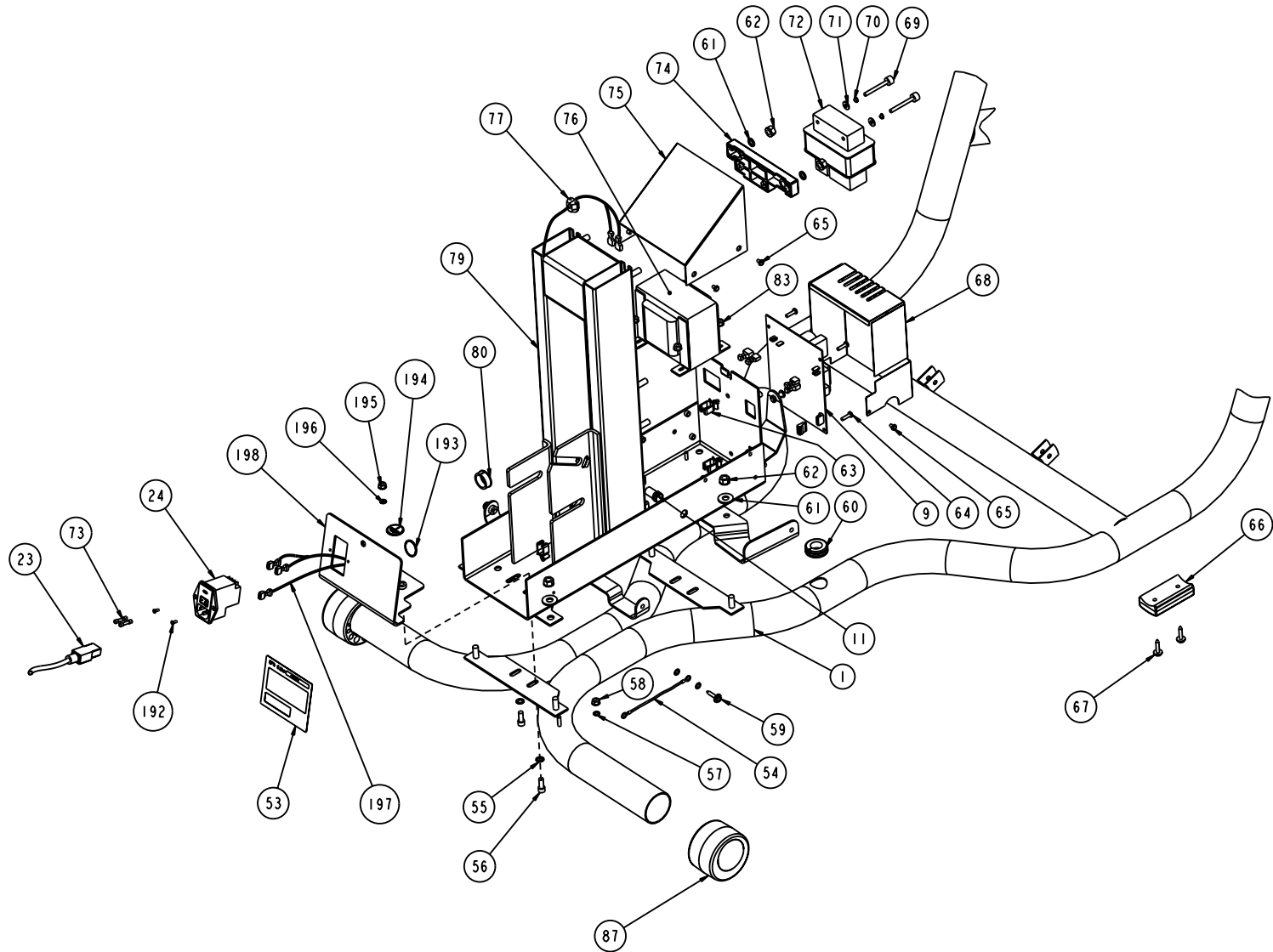
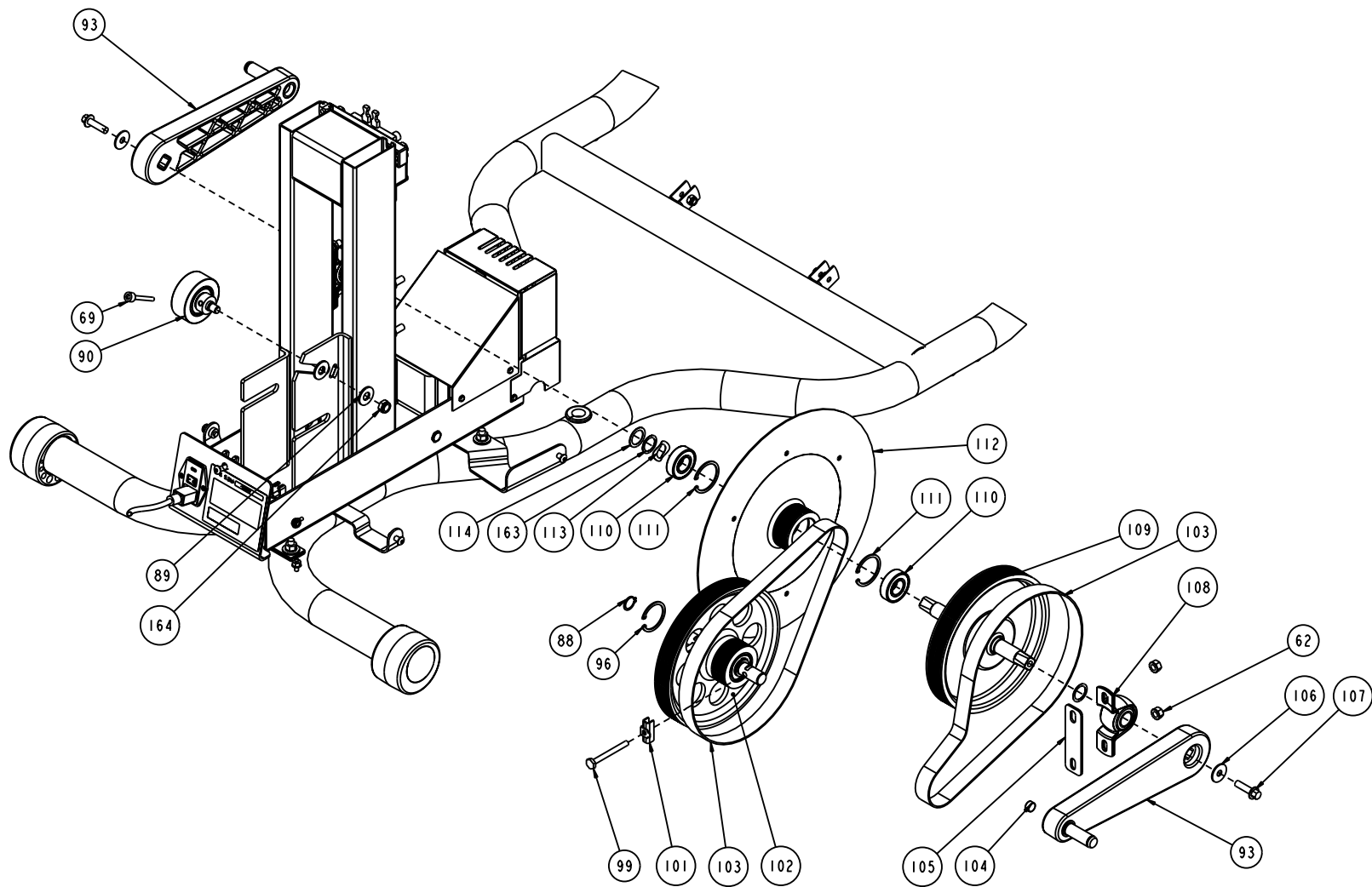




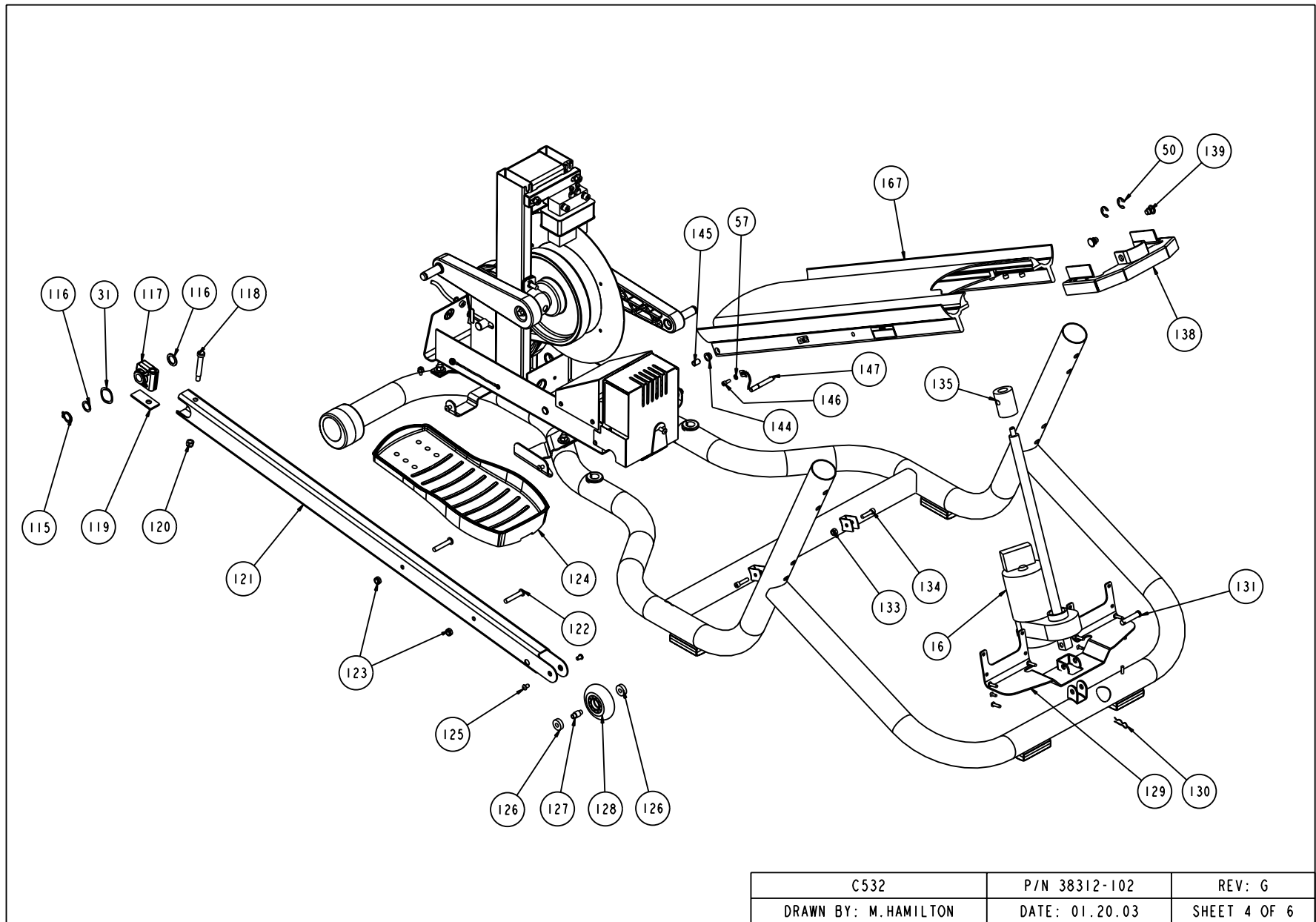
C532	P/N 38312-102	REV: G
DRAWN BY: M.HAMILTON	DATE: 01.20.03	SHEET 1 OF 6



C532	P/N 38312-102	REV: G
DRAWN BY: M.HAMILTON	DATE: 01.20.03	SHEET 2 OF 6

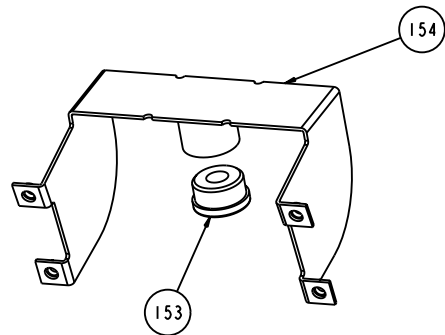


C532	P/N 38312-102	REV: G
DRAWN BY: M.HAMILTON	DATE: 01.20.03	SHEET 3 OF 6

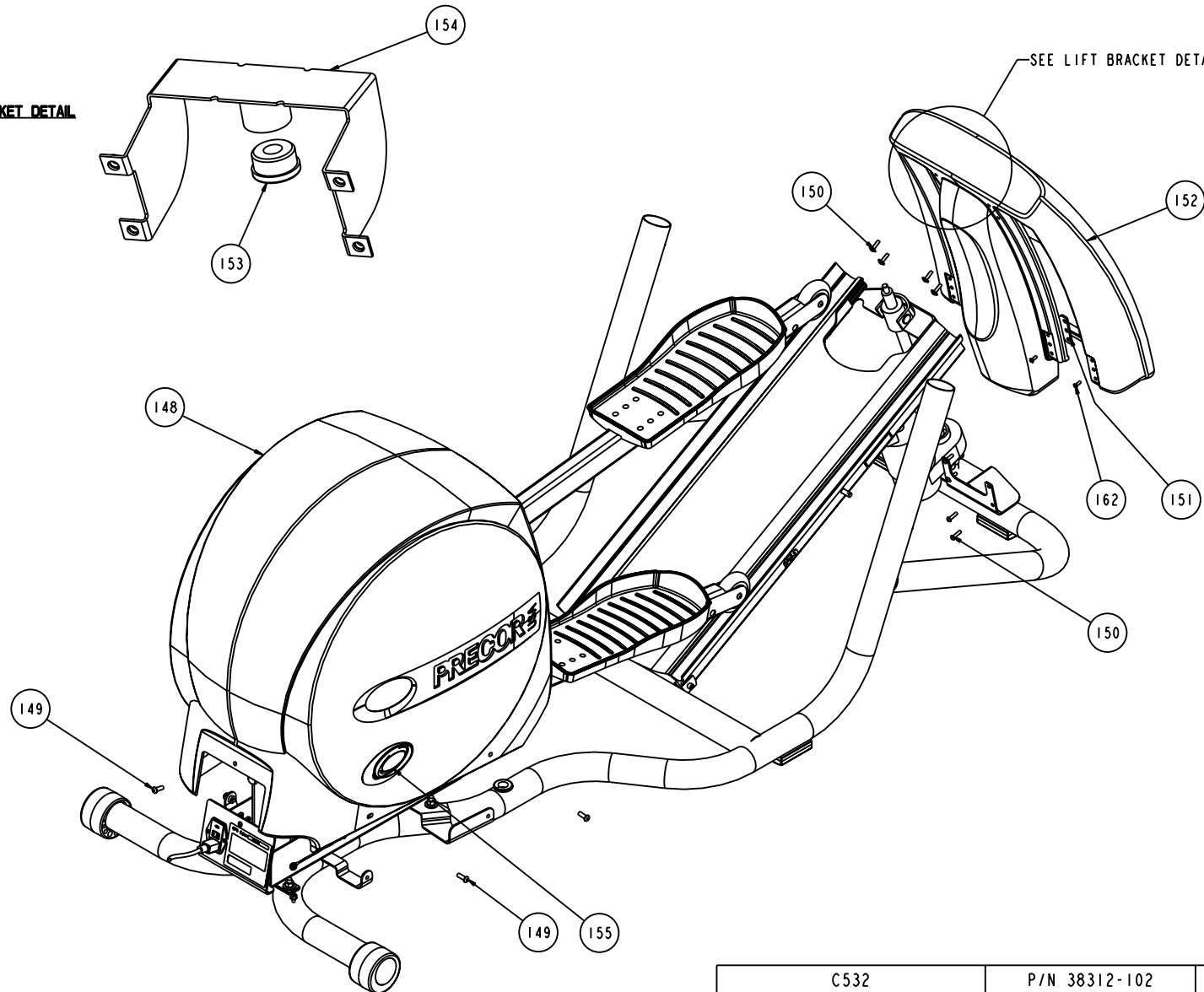


C532	P/N 38312-102	REV: G
DRAWN BY: M.HAMILTON	DATE: 01.20.03	SHEET 4 OF 6

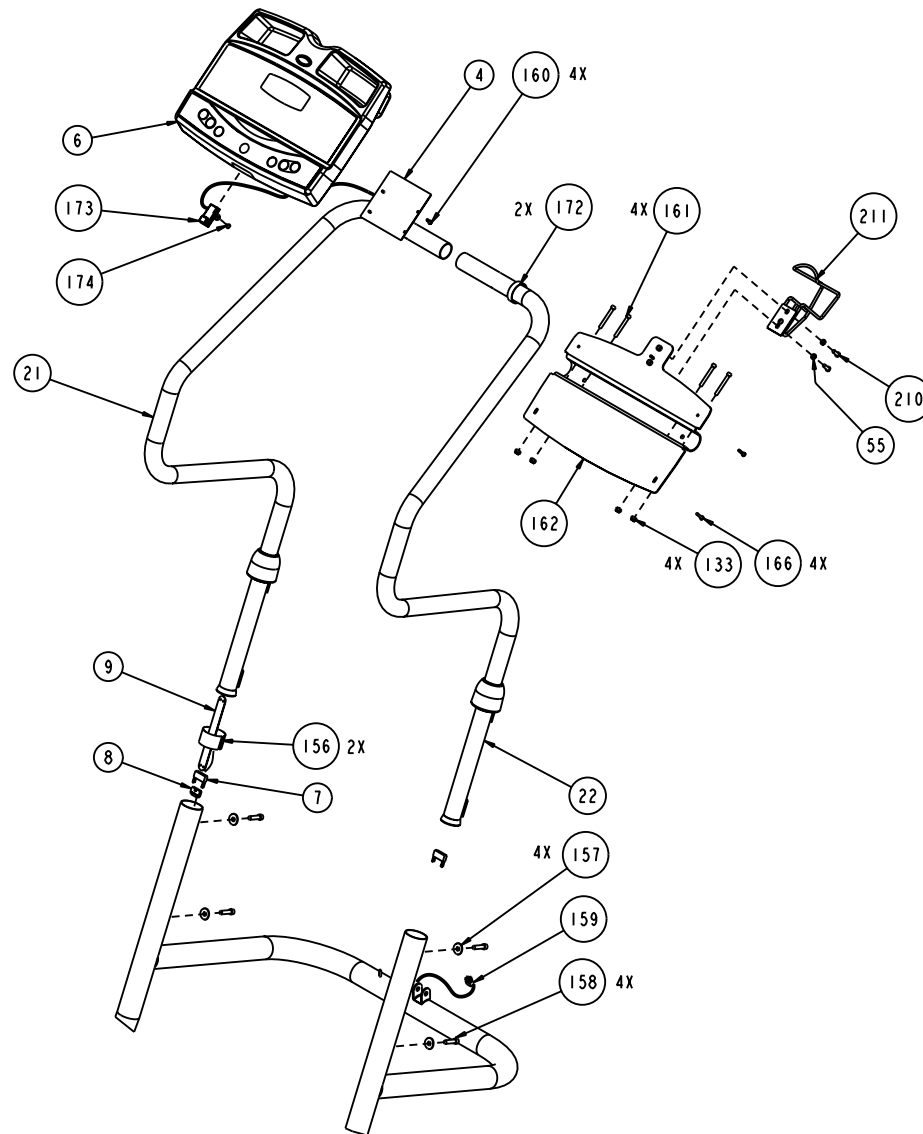
LIFT BRACKET DETAIL



SEE LIFT BRACKET DETAIL



C532	P/N 38312-102	REV: G
DRAWN BY: M.HAMILTON	DATE: 01.20.03	SHEET 5 OF 6



C532	P/N 38312-102	REV: G
DRAWN BY: M.HAMILTON	DATE: 01.20.03	SHEET 6 OF 6

C532 (serial code 64, CF)

Part Number	Description	Bubble Number
37990-101	PCA, DISPLAY	4
43659-103	ASSY,PCA&SW,C532,UPR	4.01
39454-104	PROM,C532,UPR,V1.04	5
39452-101	ASSY,DISPLAY ENCLOSURE,ENGLISH	6
37878-101	ASSY,CBL, 26AWG, INTERCONN.,	7
37874-101	CABLE,INTERCONNECT LOWER COIL	8
38952-103	PCA,EFX LOWER,PARALLEL	9
37301-103	ASSY, REMOTE SENSOR	11
38280-102	ACTUATOR,LIFT,5.21SI	16
38274-101	ASSY,HANDLEBAR,LEFT,5.21SI	21
38274-102	ASSY,HANDLEBAR,RIGHT,5.21SI	22
10392-111	POWER CORD,125VAC,10A,8.0 FT	23
10714-101	SWITCH,ROCKER,DPST,PANEL MT	24
12167-102	PWR ENTRY MOD & FILTER,250VAC,3A	24
39491-103	ASSY,FILTER,POWER LINE,5A,5.21SI	25
WAGNN062-001	WASHER, WAVE, .87 OD X .62 ID	31
37175-103	ASSY,GROUND STRAP,3	54
WATNN025-003	WASHER, LK-INT, ID=.25,	55
CAKE025-100	SCREW,SKHD,1/4-20X1,BLK ZN,LK	56
WATNN020-002	WASHER, LK-INT, #10, ID=.200,	57
KHCN019-013	LOCKNUT, STARWASHER, 10-32,	58
PPKN013-075	SCREW,S/T,#6X3/4,FLTHD,PHIL,	59
11295-101	GROM,RND,MLD,SPLIT,11/16 ID X	60
WCCN031-008	WASHER, FLT, 5/16X.875X.083	61
KGCN031-027	LOCKNUT,STARWASHER,5/16-18,1/2	62
11278-101	CABLE CLAMP,INSERT	63
MGCN016-063	SCREW,MCH,8-32X5/8,PANHD,PHIL,	64
MGCN016-025	SCREW,MCH,8-32X1/4,PANHD,PHIL,	65
37535-101	FOOT, FIXED	66
PKCN019-075	SCREW,S/T,#10X.75,WSHHXHD,ZN	67
40748-101	SHIELD, PCA, LOWER	68
CBKN019-175	SCREW,SKHD,10-32X1.75,BLK ZN	69
WALCN019-005	WASHER, #10 SPLIT LOCK, ZINC	70
WACN019-005	WASHER, FLT, #10X.500X.049,ZN	71
39314-101	ELECTROMAGNET,EC BRAKE,	72
10719-121	FUSE,SLOW,4A,250V,5X20MM	73
11284-101	GROM, HORSE SHOE, (Z-16555)	77
38237-102	ASSY,CBL,PCA/MAGNET	78
38938-103	WELDMENT,DRIVE,521SI	79
11276-101	BUSHING,SNAP,SPLIT,ID=51/64,	80
37534-102	FOOT, ADJUSTABLE	87
ABHN017-001	RING, RETAINER, EXTERNAL	88
WTCN038-008	WASHER,GRADE 8,3/8,.438-ID,	89
43928-101	ASSY, IDLER PULLEY	90
WAGNN062-001	WASHER, WAVE, .87 OD X .62 ID	91
44363-103	ASSEMBLY, CRANK ARM, RETAIL, W/PRES	93
10427-111	FUSE,SLOW,.25A,250V,1/4 DIA	94
10427-140	FUSE,SLOW,2A,250V,1/4 DIA	95
ADHN040-001	RING,RETAINER,INTERNAL,40MM	96
WNNN069-003	WASHER,FLT,.935X.029,STL	97

HACN025-250	SCREW,1/4-20X2-1/2,HEX,GR 2,ZN	99
37855-103	TAB, LOCKING	100
37385-101	BRACKET, TENSIONER	101
50538-102	ASSY, STEP UP PULLEY, C546	102
10217-119	BELT,POLY-V,32 , 320J10	103
11286-101	MAGNET, NEODYMIUM 30, DIA=.50	104
38304-501	SPACER,SHAFT,INPUT,5.21SI	105
WNNN032-009	WASHER,FLT, .321X1.00X.090 THK	106
HTKT008-018	BOLT,SHIMANO CRANK,M8X18MM, NYLK	107
11245-103	BUSHING,HEAVY DUTY PILLOW BLK	108
38241-101	ASSY,INPUT PULLEY/SHAFT	109
10158-113	BEARING,BALL,6004 2RS C3	110
ACHN165-006	RING,INTERNAL,1.653,.062THK	111
50537-103	ASSY,FLYWHEEL	112
WAGSN072-001	WASHER, WAVE .105 O.D., .755	113
WNNN076-001	WASHER,SHIM, .75X1.00X.010 THK	114
AAHN063-003	RING, RETAINER, 5/8, EXTERNAL	115
WNNN063-001	WASHER, FLT, 5/8X.880X.010	116
38301-101	ASSY,PIVOT BLOCK	117
RAKN031-200	SCREW,SHLDR,3/8 X 2 ,HEX	118
48340-101	SPACER, RAIL, URETHANE	119
KDKN031-025	LOCKNUT, HALF, 5/16-18,BLK ZN	120
44344-206	STAIRARM RAIL,5.23 EFX,PT	121
TAKN031-200	SCREW,BTHD,5/16-18X2,BLK ZN	122
KAKN031-016	LOCKNUT,HALF, 5/16-18,BLK ZINC	123
37314-108	PEDAL, FOOT	124
TENE006-010	SCREW,BTTNHD,SKT C/S,M6X1X10MM	125
48337-101	ASSY, STAIRARM WHEEL, CONSUMER EFX,	128
10401-106	PIN,CLEVIS, 3/8 X 1.75, SILVER	131
KDKN025-023	LOCKNUT, FULL, 1/4-20, BLK ZN	133
CCNN025-100	SCREW,SKHD,1/4-20X1, SS,LK	134
11408-103	NUT,LIFT,DELRIN	135
CCKN025-075	SCREW,SKHD,1/4-20X0.75,BLK ZN,LK	136
WNNN026-006	WASHER, FLT, 1/4X.625X.063,STL	137
38252-201	ASSY,END BRACKET,5.21SI,	138
38448-102	LIFT PIN	139
48340-102	SPACER, RAIL ,URETHANE, RED	142
10043-109	BEARING FLANGE ID-.377,OD-.502	144
CBKN019-050	SCREW,SKHD,#10X32X0.50,BLK ZN,LK	146
42968-102	ASSY,REAR COVER/LABELS,532	148
TFKN025-075	SCREW,BTHD,1/4-20X3/4,BLK ZN	149
TBKN019-075	SCREW,BTHD,10-32,.3/4,BLK ZN	150
39632-101	PLATE,CLAMP,FRONT COVER	151
38292-104	COVER,FRONT,5.21SI	152
11423-101	BEARING,BRKT,FRONT CVR,5.21SI	153
38294-202	ASSY,BRKT,TOP,FRONT COVER,PT	154
38299-102	LABEL,LOGO,ELIPSE,5.21SI,DURO-LENZ,	155
37930-101	LABEL, CAUTION, HR ASSY, 5.21S	156
38702-102	WASHER, CURVED,OD.875,ID.344,	157
CAKE031-125	SCREW,SKHD,5/16-18X1.25,BLK ZN,LK	158
39346-101	ASSY,CBL,PCA TO LIFT	159
PMKN016-050	SCREW,TCS,#8X1/2,PHIL,BLK ZN,TYPE25	160

CAKE025-200	SCREW,SKHD,1/4-20X2,BLK ZN,LK	161
38956-501	PLATE,DISPLAY,5.21SI,PT	162
WNNN081-003	WASHER,FLT,1.188-1.0X.027,STL	163
KACN038-015	LOCKNUT,HALF,3/8-16,ZN	164
38215-103	LABEL,EFX LOGO,REAR COVER,DURO-LENZ	166
38255-101	ASSY,RAMP	167
10010-117	WASHER, FLT,5/16X.500X.065,BLK ZN	169
WNKN034-007	WASHER, FLT, 5/16X.500X.065,BLK ZN	169
MPCN019-050	SCREW,MCH,10-32X1/2,FLTHD,PHIL	170
37723-501	INTERCONN CBL, STRAIN RELIEF	171
43865-102	COLLAR, HANDLE BARS, 532	172
PGKN016-050	SCREW,S/T,#8X1/2,TRS,PHIL,BLK	174
38826-202	BRACKET, PLUG,PT,C546	198
43789-136	ASSY,CBL,2-COND,18AWG,36",QK DISC	199
10186-102	WRENCH, ALLEN, 1/4	207
10186-101	WRENCH, ALLEN, 5/32	208
TFKN025-075	SCREW,BTHD,1/4-20X3/4,BLK ZN	210
38808-501	ASSY, WATER BOTTLE CAGE,PT	211
50583-101	CS KIT, FOOT PEDAL PLUG, EFX, 12 PC	270
WBKN031-007	WASHER, FLT, 5/16, ID=.344,	284
43591-103	ASSY,PLUG BRACKET,EFX,UNIVERSAL	290
10716-102	FUSE, DRAWER, 2 POLE, 5X20 MM	401
11279-102	PWR ENTRY MOD,250VAC,10A,2POLE	402
38826-501	BRACKET,PLUG,PT,EFX,UNIVERSAL	402
MMCN003-008	SCR,M3X8MM,PHIL,ZN	403
37436-101	LABEL, CHASIS NEUTRAL	404
33984-101	LABEL, SAFETY, GROUND SYMBOL	405
37519-102	ASSY,CBL,PWR ENTRY TO	405
KHCN019-013	LOCKNUT, STARWASHER, 10-32,	406
WATNN020-002	WASHER, LK-INT, #10, ID=.200,	407
38826-202	BRACKET, PLUG,PT,C546	408
43601-101	ASSY,WIRE,GND	408
43601-101	ASSY,WIRE,GND	409
KGCN016-013	LOCKNUT, STARWASHER 8-32, HEX	410
KHCN019-013	LOCKNUT, STARWASHER, 10-32,	411
MMCN003-008	SCR,M3X8MM,PHIL,ZN	412
WATNN020-002	WASHER, LK-INT, #10, ID=.200,	413